In re: Sayuri Kanegae Aramaki, et al. Inter'l Appl. No.: PCT/BR2005/000037

Page 2 of 5

Amendments to the Claims:

- 1. (Currently Amended) A process of preparing multiphase toilet soap, characterized by comprising the following steps:
 - a- adding, in sequence, the components:
 - i base toilet-soap mass, opacifying agent and chelating agent,
 - ii at least one surfactant and emollient,
 - iii a chelating agent; and
 - iv essence and anti-oxidizing agent,

in a turned-on Mixer (1), at intervals of at least 10 minutes between the additions of each of the above groups (i) to (iv);

- b- mixing for a period of time sufficient to achieve total homogenization of the components;
- c- introducing the mixture obtained in step b- in a roller mill according to a roiling velocity until homogenization is achieved;
- d- transferring, on conveyor belts, the rolled mass to an Extruder (9) and extruding it once through the preliminary Trafila (8);
- e- during the preparation of the extruded mass of the opaque phase, adding a translucent phase by means of a conveyor belt that acts as a dosing equipment (6);
- f- introducing the mixture containing the opaque and translucent phases in a final Trafila (7), at a temperature ranging from 60 to 80°C, at a velocity adequate for obtaining a heterogeneous and constant product;
 - g- introducing the extruded mass obtained in step f- in a cutter (not shown);
 - h- molding the extruded and cut mass in a press.
- 2. (Currently Amended) A process of preparing multiphase toilet soap according to claim 1, characterized by comprising the additional step of removing the trims present on the molded toilet soap and re-using them by means of a continuous process with conveyor belts that transfer the trims to the Extrude (1) Extruder.

In re: Sayuri Kanegae Aramaki, et al. Inter'l Appl. No.: PCT/BR2005/000037

Page 3 of 5

- 3. (Currently Amended) A process of preparing multiphase toilet soap according to claim 1, characterized in that the translucent phase is prepared according to the following steps:
- a- adding the base toilet-soap mass, moisturizing agent, emollient agent and chelating agent in a Mixer (1) and mixing for a period of time sufficient to achieve total homogenization of the components;
- b- introducing the mixture obtained in step a- in an Extruder (2) and extruding it once through a Trafila (3) and returning to the Mixer (1);
- c- adding at least one translucency promoting agent and a chelating agent in the Mixer (1) and mixing for a period of time sufficient to achieve total homogenization of the components;
- d- introducing the mixture obtained in step c- in the Extruder (2) and extruding it once through the Trafila (3) and returning to the Mixer (1);
- e- heating at least one translucency promoting agent other than the translucency promoting agent(s) added in step c-, at a temperature of 500C and adding this partial composition in the Mixer (1) and mixing for about at least 15 minutes;
- f- adding at least one translucency promoting agent other than the translucency promoting agent(s) added in step e- in the Mixer (1); mixing this partial composition for about 40 minutes or until partial homogenization of the components is achieved and the composition takes on the translucent appearance;
- g- introducing the mixture obtained in step f- in the Extruder (2) and extruding it once through the Trafila (3) and returning to the Mixer (1);
- h- adding essence and dyestuffs in the Mixer (1) and mixing this partial composition for a period of time sufficient to achieve partial homogenization of the components of this phase, as well as stabilization of the Beta crystalline structure;
 - i- introducing the mixture obtained in step f- in the Extruder (2);
 - j- cutting the bars into noodles (4) of about 3,0 to 5.0 cm in length.
- 4. (Currently Amended) A process of preparing multiphase toilet soap according to any one of claims 1 to 3 claim 1, characterized in that the mixer (1) is a mixer of the Sigma G. Mazzoni type.

In re: Sayuri Kanegae Aramaki, et al. Inter'l Appl. No.: PCT/BR2005/000037

Page 4 of 5

- 5. (Currently Amended) A process of preparing multiphase toilet soap according to any one of claims 1 to 4 claim 1, characterized in that the extruder (2) is of the Mazonni Mazzoni type.
- 6. (Currently Amended) A process of preparing multiphase toilet soap according to any one of claims 1 to 5 claim 1, characterized in that the extruder (9) is of the Mazzoni type.
- 7. (Currently Amended) A process of preparing multiphase toilet soap according to any one of claims 1 to 6 claim 1, characterized in that at least one active is added to the composition.
- 8. (Original) A process according to claim 1, characterized in that, in the step (e), more than one translucent phase is added to the opaque mass that is being extruded.
- 9. (Currently Amended) Multiphase toilet soap characterized by being prepared according to the process as defined in any claims 1 to 8 claim 1 and having visible speckles.